



P-2

REMIT TO: Michigan CAT
 Dept.# 77576
 P.O. BOX 77000
 Detroit, Michigan 48277-0576

CUSTOMER INVOICE

*OK - Holdings to
 pay Reduced*

Service Dept. Ph 248 349 7050
 25000 Novi Rd. Fax 248 349 7508
 Novi, Michigan 48375

SOLD TO
 Reliable Carriers Inc
 41555 Koppernick Rd
 Canton, MI 48187

SHIP TO
 Reliable Carriers Inc
 Canton, Michigan 48187

INVOICE NUMBER SD3421582	INVOICE DATE 09/09/2013	ORDER NUMBER PSD-WO-3344310	DOCUMENT DATE 08/13/2013	CUSTOMER PO NUMBER 30598CB	PAGE 1 OF 3
MAKE CATERPILLAR	MODEL C15	EQUIPMENT NUMBER 30598	SERIAL NUMBER 0BXS26118	METER READING 826088	SHIP VIA
QUANTITY	ITEM	DESCRIPTION		UNIT PRICE	EXTENSION

All repairs and parts listed were furnished in compliance with the Michigan Motor Vehicle Service and Repair Act. Repairs properly completed and checked by: DAN IZZARD M210820
 Michigan repair facility registration number: F104694

ok

SEG. 1 / TROUBLESHOOT / ENGINE

COOLANT LEAK.

REPAIR: BROUGHT INTO SHOP DRIVER STATES THERE IS A COOLANT LEAK. DID DOWNLOAD. REMOVED AIR PIPING; NO COOLANT IN PRE COOLER. PRESSURIZED SYSTEM FOUND NO LEAKS. RAN ENGINE TO TEMP FOUND THAT IT BUILDS MORE THAN 20 PSI. BYPASSED AIR COMPRESSOR, STILL BUILDS OVER 20PSI FAST. NEED TO REMOVE CYLINDER HEAD AND INSPECT.

LABOR					
2.50	Regular hours	Shop		101.00	252.50
SEGMENT 1			TOTAL LABOR		252.50
			SEGMENT TOTAL		252.50

SEG. 2 / RECONDITION / ENGINE

REPAIR; DRAINED COOLANT. REMOVED TOP DECK PLATE ON TRUCK TO GET HEAD OFF TRUCK. REMOVED CYLINDER HEAD., CLEANED TOPS OF PISTONS, ALL OK. CHECKED LINER WEAR HAS .004 - .006 WEAR AND HEAD HAS INTERNAL CRACK. NEED TO RECONDITION ENGINE WITH PLATINUM OVERHAUL. REMOVED AND REPLACED CYLINDER PACKS. ROD BEARINGS, MAIN BEARINGS, CYLINDER HEAD, INJECTORS, WATER PUMP, AND OIL PUMP. FOUND OIL COOLER COMING APART. REPLACED OIL COOLER. FOUND MAIN WIRING HARNESS, AND INJECTOR HARNESS ARE FRAYED AND COMING APART. CUSTOMER WANTED VVA SOLENOIDS CHANGED. REPLACED MAIN AND INJECTOR HARNESSES AND VVA SOLENOID. ASSEMBLED ENGINE. TORQUED AND ADJUSTED ALL. FILLED WITH FLUIDS. RAN TO TEMP. RAN ON DYNO. MAKES 420HP, ABOVE SPEC. FINISHED PAINTING ENGINE AND PULL OFF DYNO. CHECKED OVER AND PARKED.

PARTS		
1	10R9925	KIT ENG OVER
1.00		Core charge
15.00		Full core credit
3	1656170	PLUG
1	2470266	HOSE
1	3196059	KIT-DIAPHRAG
7	3393768	COOLANT DEAC
1	9N3368	FILTER A SER
10	2913866	OIL-DEO(ULS)

*WO # 23087
 PO # 21799
 4540*

SEGMENT 2 SEGMENT TOTAL (FLAT-RATE) 17,880.00

INVOICE NUMBER	INVOICE DATE	ORDER NUMBER	DOCUMENT DATE	CUSTOMER PO NUMBER	PAGE
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QUANTITY	ITEM	DESCRIPTION		UNIT PRICE	EXTENSION

SEG. 3 / ITEMS NOT INCL. FLAT RATE / ENGINE

REPAIR: MAIN ENGINE HARNESS HAS BROKEN WIRES. REMOVED AND REPLACED ENGINE HARNESS.

PARTS

QUANTITY	ITEM	DESCRIPTION	UNIT PRICE	EXTENSION
1	3217384	HOSE AS	39.03	39.03
1	2201206	HOSE AS MAO	26.01	26.01
1	2769507	HOSE	19.03	19.03
3	10R3578	VALVE ACTUA	566.73	1,700.19
3.00		Core charge	239.67	719.01
3.00		Full core credit	-239.67	-719.01
1	10R2112	CORE AS OIL	882.11	882.11
1.00		Core charge	258.37	258.37
1.00		Full core credit	-258.37	-258.37
2	1090077	SEAL O RING	10.04	20.08
2	0S1594	CAP SCREW	0.30	0.60
4	0S1588	BOLT	0.45	1.80
1	2388253	HOSE	5.07	5.07
2	1616963	CLAMP	0.32	0.64
1	2470055	HOSE	44.38	44.38
2	1135304	SEAL	16.18	32.36
4	0S1588	BOLT	0.45	1.80
8	5M2894	WASHER	0.28	2.24
4	3B1915	BOLT	0.49	1.96
1	2554533	HARNESS AS	180.40	180.40
1	2554534	HARNESS AS	159.19	159.19
1	2568753	FILTER AS SE	20.54	20.54
25	5P0743	CM-HOSE STK	0.30	7.50
18	2431159	FASTENER	7.11	127.98
1	2413150	HARNESS AS	592.57	592.57

LABOR

1.50	Regular hours	Shop	101.00	151.50
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SEGMENT 3	TOTAL PARTS	3,865.48
	TOTAL LABOR	151.50
	SEGMENT TOTAL	4,016.98

SEG. 4 / ADD / VA EXTENDED WARRANTY

CUSTOMER IS UPGRADING FREE 36 MONTH OPT COVERAGE TO 48 MONTHS, UNLIMITED MILEAGE.

MISCELLANEOUS

1	OPT (REP-L) coverage	FREE 36 MONTH OPT C	3,260.00	3,260.00
1	Truck service promo	OPT 3 YEAR COVERAGE	-2,470.00	-2,470.00

SEGMENT 4	TOTAL MISC. CHARGES	790.00
	SEGMENT TOTAL	790.00

SUBTOTAL BEFORE TAXES **22,939.48**

Environmental charges	18.18
Non-taxable interstate commerce	0.00



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SD3421582	09/09/2013	PSD-WO-3344310	08/13/2013	30598CB	3 OF 3
QUANTITY	ITEM	DESCRIPTION	UNIT PRICE	EXTENSION	

PAYMENT TERMS

Pay in full 30 days after invoice date. A monthly Finance Charge of 1.75% (21% APR) will be added on all past due amounts.

For payment questions about this invoice please contact
Denise Wethington
Fax 1-866-473-4921
Voice 248-349-4800 Ext. 1486
Email denise.wethington@michigancat.com

CREDIT AMOUNT	0.00
DO NOT PAY	
PAY THIS AMOUNT	22,957.66

TRK#30598



**OVERHAUL PROTECTION
ON-HIGHWAY VEHICLE ENGINES**

Overhaul Protection For Cat® On-Highway Vehicle Engines
Registration Certificate For Overhauls Performed Worldwide (Excludes Colombia and Venezuela)
Effective Date: July 1, 2013

CUSTOMER NAME: RELIABLE CARRIERS, INC PHONE: 734-453-6677
ADDRESS: 41555 KOPPERNICK ROAD CITY: CANTON
STATE / PROVINCE: MI POSTAL CODE: 48187 COUNTRY: UNITED STATES

CAT® DEALER: MICHIGAN CAT DEALER CODE: B293
ADDRESS: 25000 NOVI ROAD CITY: NOVI
STATE / PROVINCE: MI POSTAL CODE: 48375 COUNTRY: UNITED STATES

TEPS DEALER: _____ DEALER CODE: _____
ADDRESS: _____ CITY: _____
STATE / PROVINCE: _____ POSTAL CODE: _____ COUNTRY: _____

PROVIDER: See Section XIV.

REGISTRATION DETAIL		Engine Serial No. : <u>BX526118</u>	Engine Sales Model : <u>C15</u>	Horsepower : <u>475</u>
<input checked="" type="checkbox"/> New Registration	Application : <u>ON HIGHWAY TRUCK</u>	Engine Overhaul/OPT Start Date : <u>Aug 30, 2013</u>		
<input type="checkbox"/> Delayed Coverage Start	Start ECM Mi/Kms : <u>826088</u>	Start Odometer Mi/Kms : <u>820561</u>		
<input type="checkbox"/> Transfer of Ownership	Replacement Date : _____	ECM Mi/Kms : _____	Odometer Mi/Kms : _____	
<input type="checkbox"/> Replacement Engine	Transfer Date : _____	ECM Mi/Kms : _____	Odometer Mi/Kms : _____	
<input type="checkbox"/> Upgrade of Coverage	Veh. OEM : _____	Veh. Model : _____	VIN : _____	

COVERAGE OPTIONS AND TERMS

Heavy Duty Coverage	Months	Miles/Kms	Price	Medium Duty Coverage	Months	Miles/Kms	Price
OPT	48	UNLIMITED	\$790.00	OPT			
Towing (U.S.A. & Canada Only)				Towing (U.S.A. & Canada Only)			

IMPORTANT: Overhaul Worksheet must be completed prior to enrollment and attached to this Registration Certificate!!

Time and Mileage Limitations: _____ **CUSTOMER INITIALS (WA State [U.S.A. Only])** _____ Deductible (Per Visit) : U.S.A. \$ _____ \$0

EXTENDED COVERAGE FEES

IMPORTANT!!

This contract provides only those coverages with a months and miles/kms term indicated above. Coverage options listed above may not be available for all engine models and applications. **Dealer - Refer to published price lists for currently available coverage options and applications.**

Coverage Fee (from above): U.S.D. \$ 790
Late Fee: U.S.D. \$ _____
Tax: U.S.D. \$ _____
Total Coverage Fee: U.S.D. \$ 790

Limit of Liability:

The maximum amount we will pay for any single claim will be the reasonable cost to repair or replace the covered vehicle engine, not to exceed Caterpillar's list price for equivalent replacement engine.

I hereby certify that I have read and understand the terms and conditions checked above and as specified within the additional number of pages indicated on the bottom of this Registration Certificate.

I hereby certify that the engine serial number indicated above is eligible for the extended coverage as specified on this Registration Certificate and have read and understand the Dealer's responsibilities as specified in the ESC Administration Manual.

C Branchi Sep 9, 2013
Customer Signature Date

CKweiss Sep 9, 2013
Authorized Dealer Representative Date



OVERHAUL PROTECTION ON-HIGHWAY VEHICLE ENGINES

OPERATING WORLDWIDE (Excludes Colombia and Venezuela)

Overhaul Certification Worksheet - This is NOT The Registration Form

Program Effective Date: July 1, 2013

Overhaul Date: Aug 19, 2013 Overhauling Dealer: MICHIGAN CAT Overhauling Dealer Code: B293

Owner Name: RELIABLE CARRIERS Owner Address: 41555 KOPPERNICK RD, CANTON, MI 48187

Vehicle Year / Make / Model: 2004/PETE/357 VIN #: 843973N Engine Sales Model: C15 Engine S/N: BX526118

HP: 475 ECM Start Miles/Kms: 826,088 Odometer Start Miles/Kms: 820,561 Total Fuel (Gallons/Liters): 177,716

REQUIRED ACTIONS

- Download ECM and Record Active Faults and Lifetime Totals Yes
- Check SIMS and perform any applicable PIP / PSP's Yes
- Engines must complete and pass test after overhaul Yes

REQUIRED REPLACEMENT COMPONENTS

- Thermostat Yes
- Spacer Plate Gasket Yes
- Rod, Main & Thrust Bearings Yes
- Valve Cover Gasket Yes
- Oil Filter, Fuel Filters, and Cooling System Conditioner Yes
- Cylinder Packs (Required If Available) Yes
- Piston Group Wrist Pin, Retainer Clip & Rings (Where Applicable) Yes
- Piston Body Assembly (Where Applicable) Yes
- Exhaust Manifold Studs / Gasket / Sleeves Yes
- Cylinder Head Assembly / Head Gasket / Injector Sleeves / Yes
- Injector Sleeve Seal O-rings Yes
- Connecting Rod Assembly (Where Applicable) Yes
- Fuel Nozzles (Where Applicable) Yes
- Cam Follower Spring Guides (Where Applicable) Yes
- O Ring Seals (between spacer block & cylinder head) (3176 Only) Yes
- Cylinder Head Bolts on (C-10, C11, C-12, & C13) Yes
- Variable Valve Actuators (VVAs) Mounting Studs (where applicable and NOT the latest design) Yes

COMPLETED

OPTIONAL REPLACEMENT COMPONENTS * Replaced Exception

- Front Cover Gasket
- Turbocharger(s)** / Seals / Gaskets
- Water Pump / Seals / Gaskets
- Unit Injectors***
- Air Compressor
- Variable Valve Actuators (VVAs) Assembly***

ADDITIONAL COMPONENTS

	INSPECTED	Replaced	Exception
	Yes		
Pre-Cooler (turbocharger) +	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Pre-Cooler Mounting Bracket (turbocharger) ++	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Coolant Diverter Valve or Assembly	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Engine Oil Rail (EOR) Valve	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

NOTE:

*Optional Replacement Components are covered only if replaced with new or Caterpillar Remanufactured components at time of the overhaul.
 ** If the engine has two turbocharger(s), both must be replaced to qualify for optional coverage.
 *** Electronic Unit Injectors and Variable Valve Actuators (VVAs) must be replaced as a set to qualify for optional coverage.
 + Pre-Cooler is covered only if inspected or replaced, and the Pre-Cooler Mounting Bracket is of the latest design at the time of the overhaul.
 ++ This component must be of the latest design to qualify for coverage. Dealers must confirm the latest design or replace this component at the time of the overhaul to receive coverage under the program.

INSPECTED COMPONENTS

Components listed in this section are covered only if they pass inspection, are repaired or replaced during the overhaul. Parts not replaced must be within the specifications set forth in the Service Manual or applicable Guideline for Reusable Parts. If a component fails the inspection and is not repaired or replaced it will not be covered under this program. In this case the Exception box should be marked. *One time use components as identified by applicable service guide must be replaced.

	INSPECTED				INSPECTED			
	Yes	Replaced	Exceptions		Yes	Repaired	Replaced	Exceptions
Thermostat Housing	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Cylinder Head Bolts	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Spacer Plate / Spacer Block	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Exhaust Manifold	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Camshaft	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Valve Cover & Base	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Camshaft Follower / Lifter	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Water Pump Housing	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Vibration Damper	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Flywheel Housing	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Crankshaft	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Front Housing	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Oil Pump	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	*Cylinder Block / Deck / Counter Bore	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Front Covers and Plate	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Piston Cooling Spray Jets	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Oil Cooler Housing	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Oil Pan	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Rocker Arm Assembly	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Freeze Plugs	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Intake Manifold	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Main Bearing Cap Bolts	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

* At the time of the overhaul if the cylinder block is cracked or is or has been welded / repaired, the block must be replaced or checked as a exception and is not covered under the program.

The dealer has explained this Overhaul Certification Worksheet to me. All problems, as identified during this overhaul, by this inspection, have been corrected.

I hereby certify that the appropriate Overhaul Certification procedure as specified above has been completed and the engine is eligible for Overhaul Protection. Only genuine Caterpillar new or remanufactured components were utilized on the repairs listed above. A copy of the Dealer Work Order is attached

C. Bearchi Sep 9, 2013
Customer Signature Date

Tom J. Steinhilber Sep 9, 2013
Dealer Service Manager Signature Date